

# Una Plus Executive

Comfortable Elegance



**ICF**

## Una Plus Executive



Una Plus Executive is built around an innovative single-piece structure that bends along with the synchronised oscillation mechanism. Its refined design enhances the comfort of the wide padded seat, either leather or fabric lined, hand-finished by our craftsmen. This makes Una Plus Executive a lasting investment, which preserves its exceptional value over the years, endowing all managerial settings with a personal touch.

Collection of chairs with die-cast aluminum structure, chromed or polished. Padded seat and backrest upholstered in fabric or leather. Height adjustment with pneumatic lift.

Supporting structure in die-cast aluminum with polished, chromed or painted finish. Controlled resilience to deformation of side profiles in technopolymer with very high resistance and flexibility. The specially designed construction sections guarantee maximum flexibility in all conditions of use and even after countless load cycles.

Seat and backrest formed from a single sheet of elastic material, tensioned over a perimeter structure. The elastic suspension in fabric or leather is enriched by the overlapping padded cushions covered in fabric or leather. The leather covering includes an eco-leather back with predetermined color combinations.

Five star base on castors. Fixed armrests in aluminum or 3D armrests with height adjustment.



Chromed structure, upholstery in leather.



Chromed structure, upholstery in leather.

## Una Plus Executive | Technical Specification



**Supporting structure:** In die-cast aluminum with polished, chromed or painted finish. Controlled resilience to deformation of side profiles in technopolymer with very high resistance and flexibility. The specially designed construction sections guarantee maximum flexibility in all conditions of use and even after countless load cycles.

**Seat and backrest:** Formed from a single sheet of elastic material, tensioned over a perimeter structure. The elastic suspension in fabric or leather is enriched by the overlapping padded cushions covered in fabric or leather. The leather covering includes an eco-leather back with predetermined color combinations.

**Armrests:** Fixed armrests in polyamide. 3D armrests adjustable in height, width and depth. The directional armrests are made of die-cast aluminum with finish depending on the structure; soft polyurethane support element with optional leather cover.

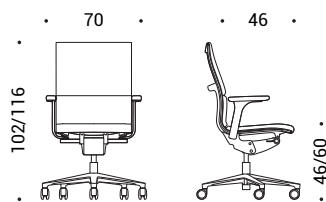
**Height adjustment:** Seat height can be adjusted a maximum of 14 cm with a lever. The gaslift complies to EN16955:2017.

**Synchronised tilting mechanism:** Synchronised tilting mechanism with knob which allows to adapt the resistance of the tilting mechanism to the weight and sitting style of the user. During the swing, the thrust intensity of the mechanism increases proportionally to ensure adequate support even in reclined positions. At the same time the front of the seat lowers slightly to reduce the pressure on the user's legs. The backrest can be locked vertically and in eleven intermediate positions. The mechanism is made of die-cast aluminum, with helicoidal balancing springs in harmonic steel.

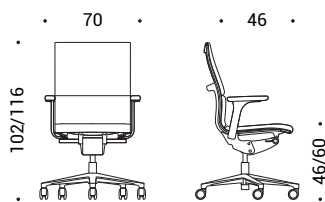
**Base:** Five star base on castors made of die-cast aluminum with polished or chromed finish depending on the structure.

**Castors:** In black plastic with soft running surface for use on any type of flooring and a load depending safety brake complies to EN 12529:2001. Diam. 65 mm.

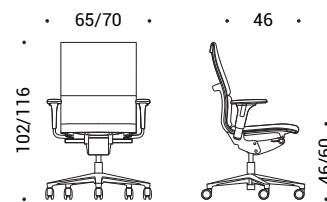
## Dimensions



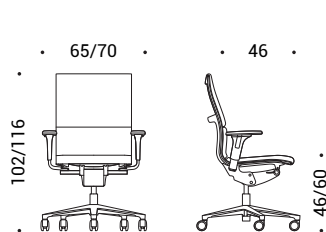
**UPL.913** | Swivel chair, height adjustable, syncro tilting mechanism, fixed arms in aluminum with polyurethane pad



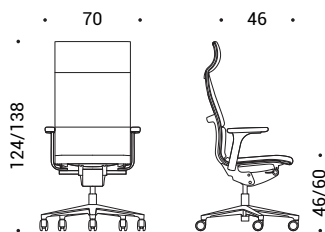
**UPL.914** | Swivel chair, height adjustable, syncro tilting mechanism, fixed arms in aluminum with polyurethane pad covered in leather



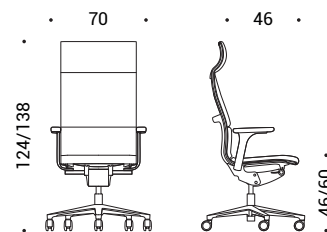
**UPL.923** | Swivel chair, height adjustable, syncro tilting mechanism, 3D armrests



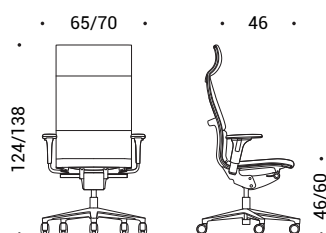
**UPL.924** | Swivel chair, height adjustable, syncro tilting mechanism, 3D armrests covered in leather



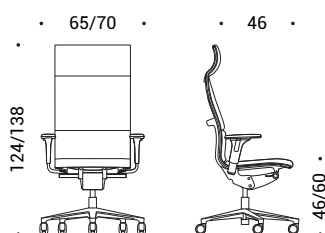
**UPL.933** | Swivel chair, height adjustable, syncro tilting mechanism, fixed arms in aluminum with polyurethane pad



**UPL.934** | Swivel chair, height adjustable, syncro tilting mechanism, fixed arms in aluminum with polyurethane pad covered in leather



**UPL.943** | Swivel chair, height adjustable, syncro tilting mechanism, 3D armrests



**UPL.944** | Swivel chair, height adjustable, syncro tilting mechanism, 3D armrests covered in leather

## Product Finishes

### Aluminum Structure | Structure, base



47 | Polished



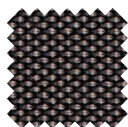
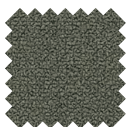
55 | Chromed

### Plastic Material | Structure, base



115 | Black

### Fabric

Cat. F | Breeze Fusion  
(5 colors)Cat. F | Grain  
(10 colors)

### Leather

Cat. E | Leather  
(15 colors)Cat. H | Premium Leather  
(10 colors)

## Materials Certifications

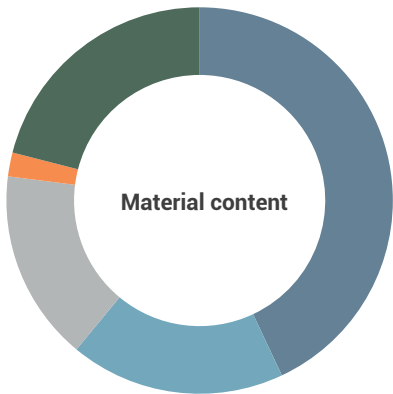
We use fabrics that guarantee high performance in terms of comfort, strength and sustainability. Attention to the health and safety of people and the environment are verified through globally-recognised product certification. Most of the upholstery we use for our seating collections is made from recycled materials which can also be reused at the end of their service life.



## Sustainability

Our design and production philosophy is based on the pursuit of simplicity in order to create sustainable and durable collections. Our products have an unmistakable design which however is subjected to the carefull evaluation of any possible aspects to improve sustainability, durability and recyclability in accordance with the highest international standards. We believe that our responsible approach may effectively reduce environmental impact of our products throughout the entire lifecycle of the various components. We do not use chemicals hazardous or dangerous to the environment, and the materials we use are tested and evaluated for potentially harmful effects on human health and the environment. Where possible, we reduce packaging materials to a minimum, which also optimises transport volume.

### Una Plus Executive



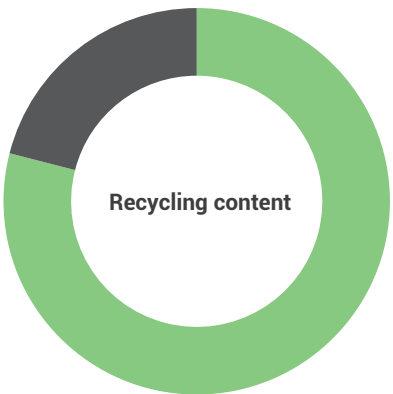
Materials		%
Aluminum	●	43
Metal	●	18
Plastic	●	16
Polyurethane	●	2
Miscellaneous	●	21
<b>Total</b>		<b>17.2 kg</b>

The materials we select meet high quality standards, guaranteeing durable and eco-friendly products.

At ICF, we use:

- Ecological and/or post-consumer recycled materials;
- Products free from formaldehyde and toxic substances;
- Finishes free from hexavalent chromium.

Each component of the seat can be disassembled for repair, reuse and recycling.



		%
Recycling	●	79
Not recycling	●	21

Una Plus Executive is a chair weighing approximately 17.2 kg and approximately 79% recyclable when completely and correctly separated.

Una Plus Executive is conceived in accordance with the guidelines of eco-design, a technical methodology applied during design of a product in order to reduce that product’s carbon footprint and environmental impact.

*Note:  
Material and Recycling content percentages may vary depending on the specific model evaluated and consequently of the structural materials and finishes of the considered model.*

*The above sustainability contents refer to model UPL.923.*

## Certifications

- EN 1021 - 1/2 (Leather upholstery)
- BS 5852:1990 0-1 (Leather upholstery)
- BS 5852:1990 5 (Leather upholstery)



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