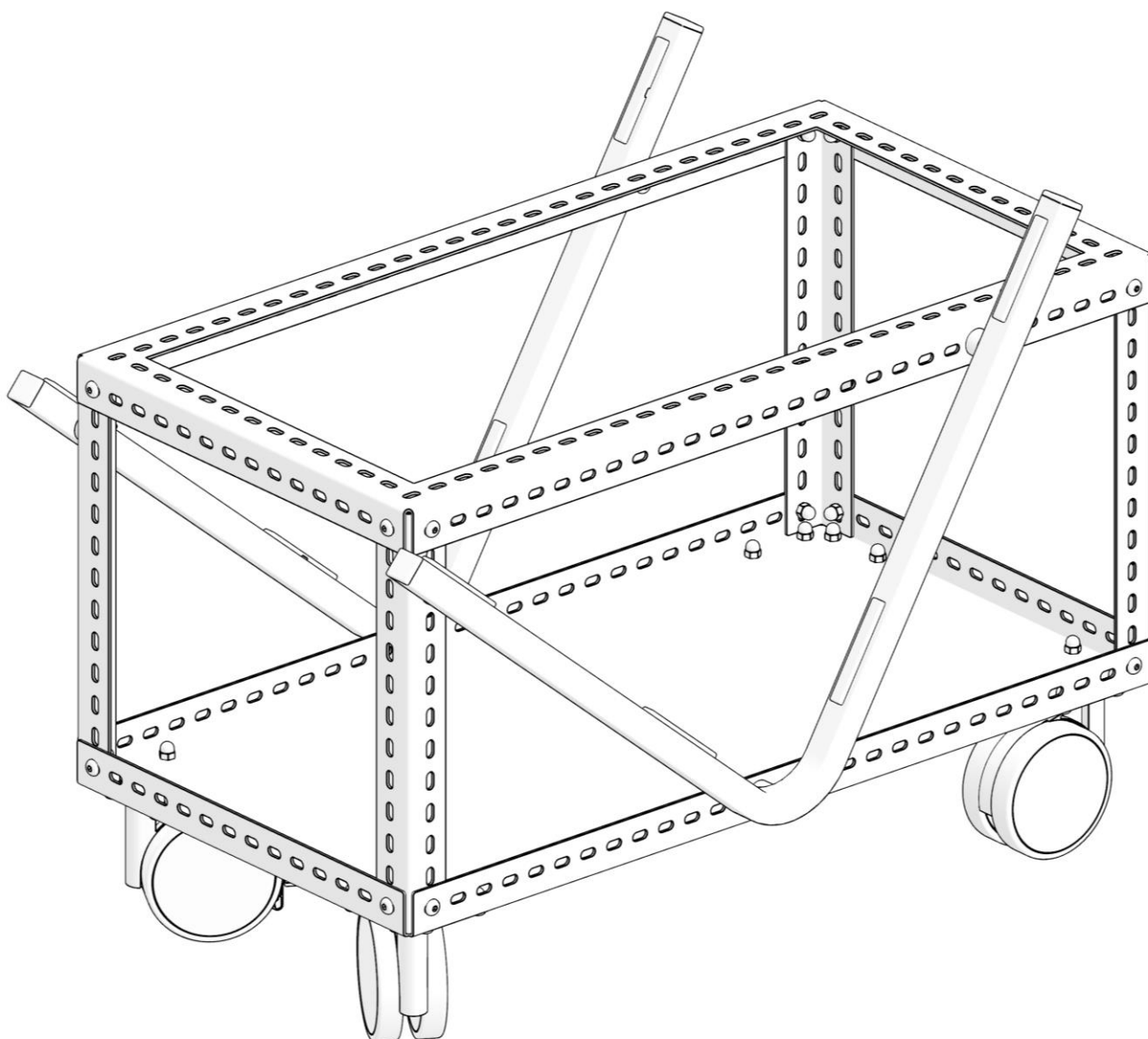


ISTRUZIONI DI ASSEMBLAGGIO
ASSEMBLY INSTRUCTIONS

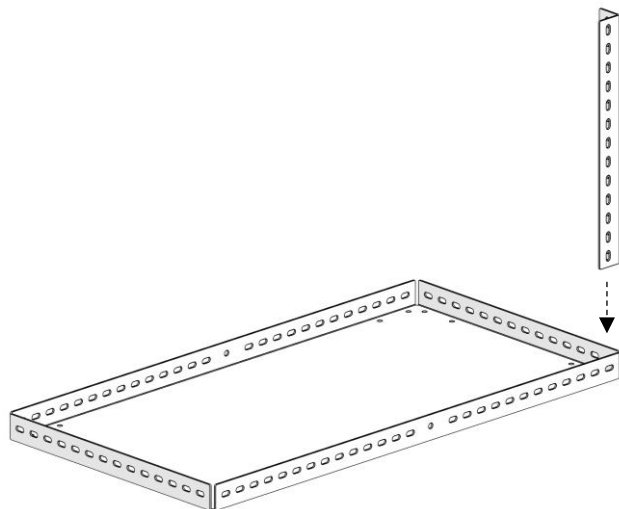
GT01 TROLLEY



1.0 ASSEMBLAGGIO STRUTTURA STRUCTURE ASSEMBLY

01 - Posizionare il montante verticale nell'angolo interno del pannello inferiore.

01 - Place the upright pillars to the inner angle of the lower panel.



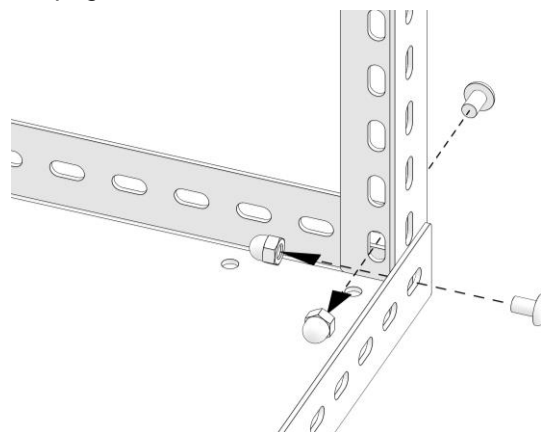
1.1 ASSEMBLAGGIO STRUTTURA STRUCTURE ASSEMBLY

01 - Fissare il montante verticale con 2 viti TBEI M6x10 e 2 dadi ciechi M6.

02 - Ripetere i punti 1.0 e 1.1 per ogni montante verticale.

01 - Fix the vertical upright with 2 TBEI M6x10 screws and 2 M6 blind nuts.

02 - Repeat step 1.0 and 1.1 to fix all the vertical uprights.



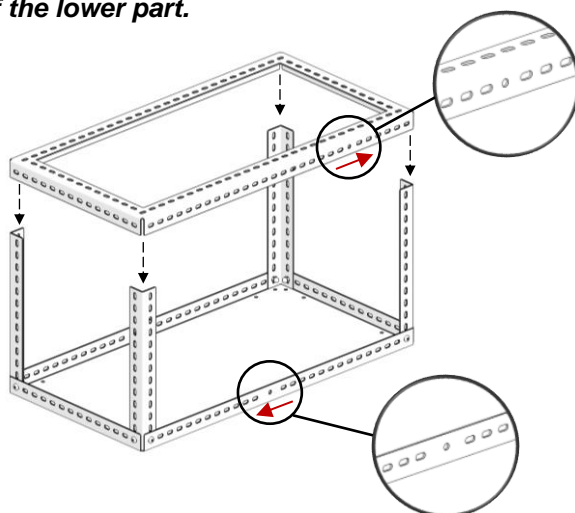
1.2 ASSEMBLAGGIO STRUTTURA STRUCTURE ASSEMBLY

01 - Posizionare il pannello superiore sui 4 montanti verticali, mantenendoli all'interno dei bordi laterali.

ATTENZIONE: orientare il pannello superiore in modo che i due fori circolari presenti sui lati lunghi siano posizionati più distanti possibile dai fori circolari presenti sul pannello inferiore.

01 - Place the upper panel on the top part of the 4 vertical uprights, so that the uprights stay inside the sides of the panel.

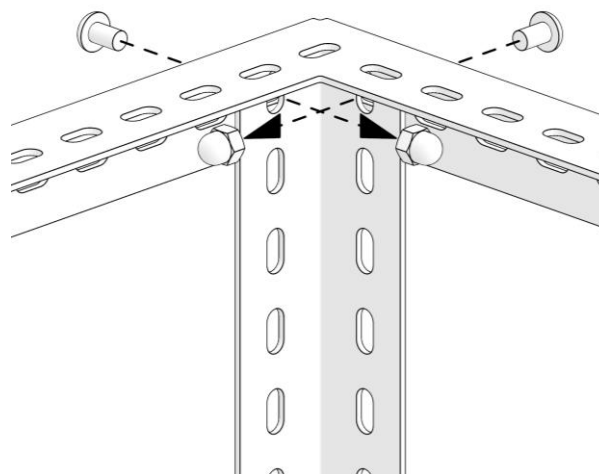
ATTENTION: direct the upper panel so that the two circular holes on the sides will be as far as possible to the 2 circular holes on the sides of the lower part.



1.3 ASSEMBLAGGIO STRUTTURA STRUCTURE ASSEMBLY

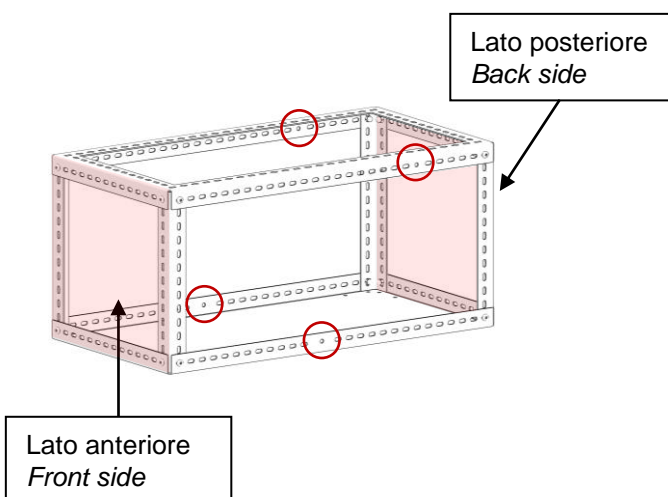
01 - Fissare uno alla volta i 4 montanti verticali al pannello superiore con 8 viti TBEI M6x10 e 8 dadi ciechi M6, come in figura.

01 - Fix the 4 vertical uprights to upper panel one by one with 8 TBEI M6x10 screws and 8 M6 blind nuts, as shown in the image.



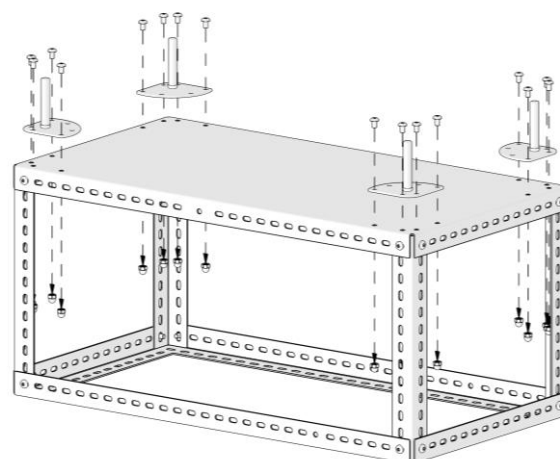
1.4 ASSEMBLAGGIO STRUTTURA STRUCTURE ASSEMBLY

- 01 - Struttura completa.
01 - Complete structure.



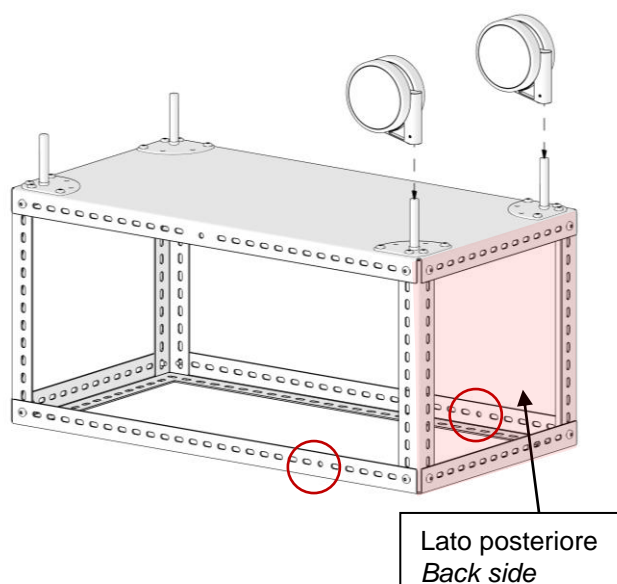
2.0 ASSEMBLAGGIO RUOTE CASTORS ASSEMBLY

- 01 - Capovolgere la struttura.
02 - Fissare i 4 perni con piastra metallica al pannello inferiore con 16 viti TBEI M6x10 e 16 dadi ciechi M6, come in figura.
01 - Turn the structure upside down.
02 - Fix the 4 hinge pin with metal plate to the lower panel with 16 TBEI M6x10 screws and 16 M6 blind nuts, as shown in the image.



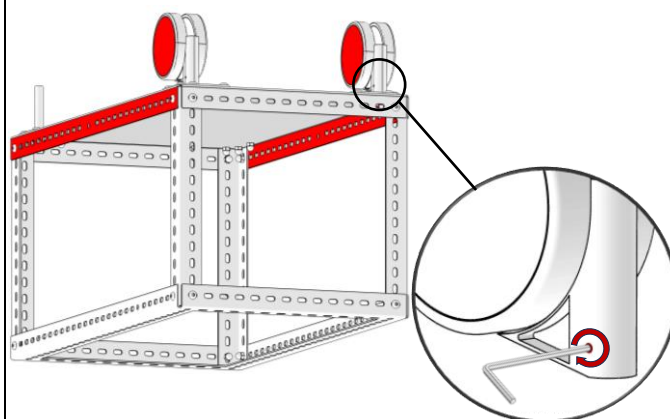
2.1 ASSEMBLAGGIO RUOTE CASTORS ASSEMBLY

- 01 - Inserire le ruote senza freno sui due perni presenti sul lato posteriore della struttura.
01 - Insert the castors without brake to the 2 hinge pin placed on the back side of the structure.



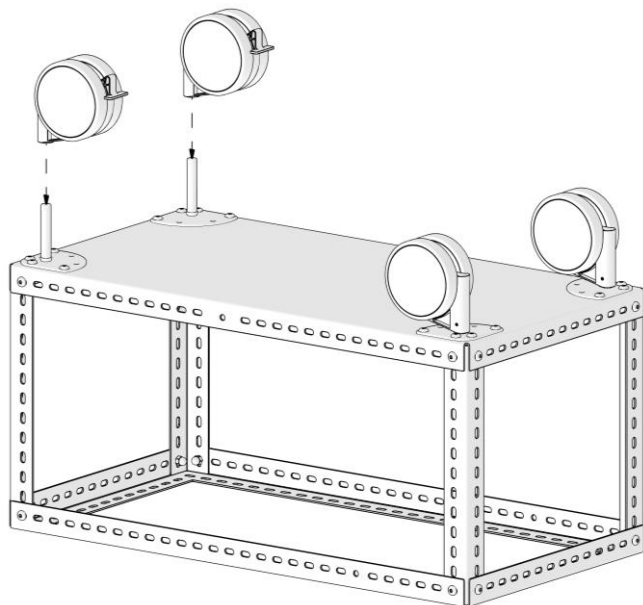
2.2 ASSEMBLAGGIO RUOTE CASTORS ASSEMBLY

- 01 - Allineare i lati delle ruote ai lati lunghi della struttura.
02 - Stringere le 4 viti STEI M6x6 presenti sulle ruote per bloccare la rotazione attorno al perno.
01 - Align the side parts of the castors to the longer sides of the structure.
02 - Block the castors' rotation around the hinge pins, tightening the 4 STEI M6x6 screws placed on the castors.



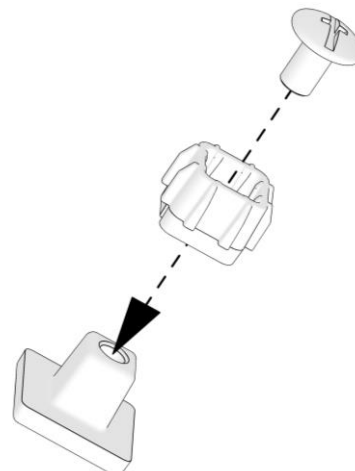
2.3 ASSEMBLAGGIO RUOTE CASTORS ASSEMBLY

- 01 - Inserire le ruote con freno sui due perni rimanenti.
01 - *Insert the castors without brake to the free hinge pins.*



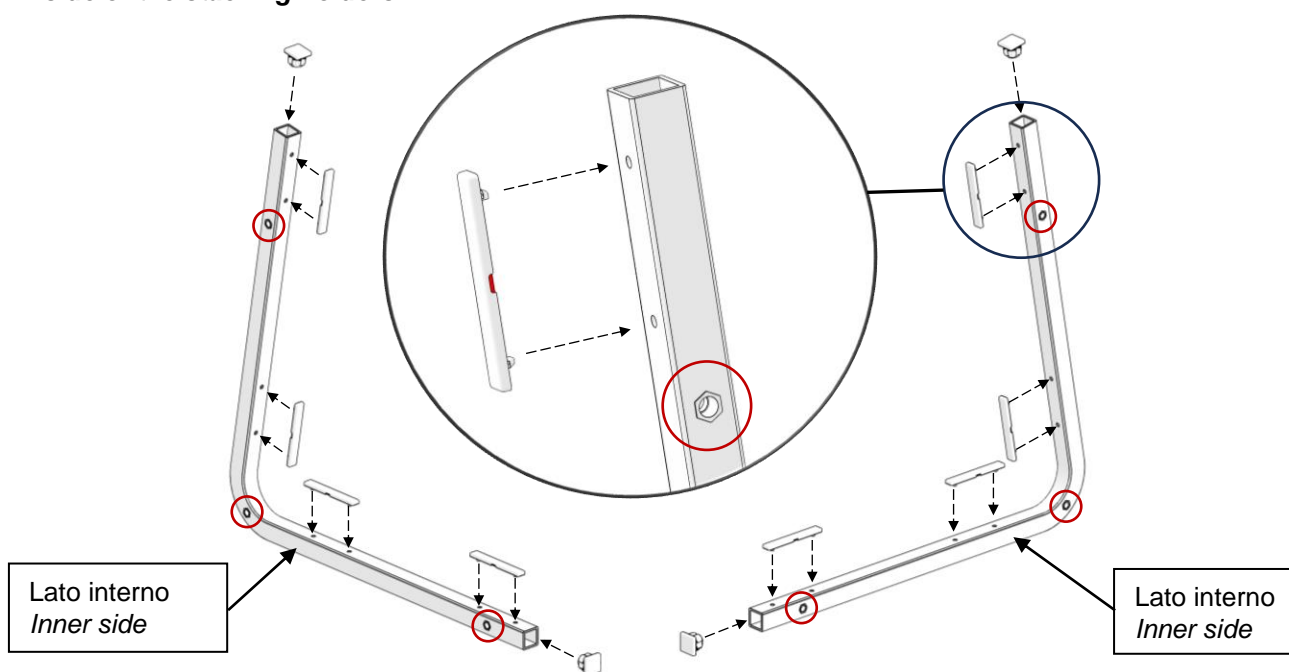
3.0 ASSEMBLAGGIO SUPPORTI HOLDERS ASSEMBLY

- 01 - Posizionare le 4 giunzioni di plastica sui 4 tappi per supporto.
02 - Bloccare le giunzioni con 4 viti TBLC M6x10.
01 - *Place the 4 plastic junctions to the 4 holders' caps.*
02 - *Fix the plastic junctions with 4 TBLC M6x10 screws.*



3.1 ASSEMBLAGGIO SUPPORTI HOLDERS ASSEMBLY

- 01 - Inserire i tappi pre-assemblati e i paracolpi in plastica sui supporti per impilaggio.
ATTENZIONE: posizionare i paracolpi in plastica in modo che la rientranza centrale sia verso il lato interno dei supporti per impilaggio.
01 - *Insert the pre-assembled caps and the plastic bumpers to the stacking holders.*
ATTENTION: *place the plastic bumpers so that the central indentation would be directed to the inner side of the stacking holders.*



3.2

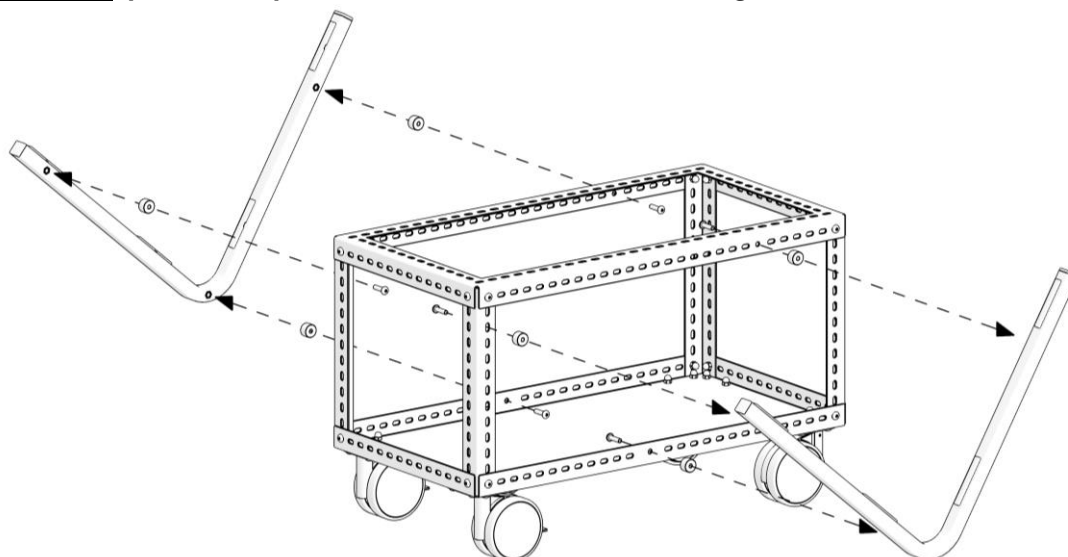
ASSEMBLAGGIO SUPPORTI HOLDERS ASSEMBLY

01 - Avvitare i supporti per impilaggio alla struttura con 6 viti TBEI M6x25, come in figura.

ATTENZIONE: posizionare le 6 rondelle di plastica tra i supporti e la struttura.

01 - Screw the stacking holders to the structure with 6 TBEI M6x25 screws, as in the image.

ATTENTION: place the 6 plastic washers between the stacking holders and the structure.



4.0

CARRELLO ASSEMBLATO TROLLEY ASSEMBLED

01 - Carrello GT01 assemblato.

01 - GT01 Trolley assembled.

